

# Powerfull All-Rounder

## 1680-1 2K-MA Structural Adhesive low odour & universal



Multi-purpose MA - especially for high-strength metal-composite bonding, reduces complexity in lightweight construction



Colour change during curing contributes to process control according to DIN 2304



Reduced odour for more comfortable working conditions



Flame retardant – safe working in indoor areas



Made in Switzerland



Quickly and securely available throughout Europe



Product technology:  
**Methacrylate Structural Adhesive**

Colour:  
**Olive green**

Tensile shear strength:  
**~18 N/mm<sup>2</sup>**

Pot life:  
**8 - 12 min**

Fixture time:  
**~20 min**

Elongation at break:  
**~65%**

Temperature range:  
**-40°C to +100°C**

Viscosity:  
**~200 Pa·s (tx)**