

Thermal Conductivity

Resin 8514/30 (ex FR 128) + Hardener 8930 (ex 3000)

- 2-components polyurethane casting resin
- solvent-free and electrically insulating
- very high thermal conductivity
- no metallic fillers
- excellent adhesive properties
- no halogenated flame-retardants
- ideal for heat-reduction of winding goods, electric motors, accumulators, and high-performance components
- **TIP: Design variations of effective cooling elements, good combination with Kisling's LED-casting resins**

Product specification:

Mixing ratio (weight):	Resin 8514 Hardener 8930	100 parts 9 parts
Viscosity (22°C): (At 10 rpm)	Resin 8514 Hardener 8930 Mixing viscosity	110'000 – 130'000 mPa·s 450 – 750 mPa·s 60'000 – 70'000 mPa·s
Viscosity (40°C): (At 10 rpm)	Resin 8514 Mixing viscosity	60'000 – 80'000 mPa·s 40'000 – 60'000 mPa·s
Density (22°C):	Resin 8514 Hardener 8930	2.30 – 2.40 g/cm ³ 1.10 – 1.15 g/cm ³
Colour:	Nature (cream)	
Pot life:	30 – 45 minutes The curing time depends on the thickness of the layer, the casting volume and the temperature.	
Curing time (22°C):	16 – 30 hours	
Final hardness	10 – 14 days	

Physical properties:

Shore-Hardness:	D 40 – 50	ISO 868, DIN 53505
Thermal conductivity:	2.6 W/(m·K)	DIN EN ISO 22007
Glass transition temperature:	-22.9 °C	TMA
Coefficient of expansion:	137.9 ppm/K 162.0 ppm/K	< Tg, TMA > Tg, TMA
Shrinkage after curing:	<1 %	
Water absorption:	0.4 % (30 days at 23°C)	
Insulation class:	B	IEC 60085
Operating temperature:	-40°C up to +130°C	
Flammability classification:	V-0 in 4.0 mm	

Electrical properties:

Dielectrical strength:	31 kV/mm	IEC 60243-1, VDE 0303, TI.2
Volume resistance:	10 ¹⁵ Ω·cm (23°C/ 50% r.F.)	IEC 60243-1, VDE0303, TI.30
Surface resistance:	10 ¹⁶ Ω (23°C/ 50% r.F.)	IEC 60243-1, VDE0303, TI.30
Dielectric constant (ε _r):		
at 50 Hz, 23 °C	5.8	IEC 60250,
at 1 KHz, 23 °C	4.2	VDE 0303, TI.4
at 1 MHz, 23 °C	4.6	
Dielectric dissipation factor:		
(tan δ)		IEC 60250,
at 50 Hz, 23 °C	0.09	VDE 0303, TI.4
Coparative Tracking Index:	CTI 600	IEC 60112, VDE 0303, TI.1

Shelf life:	6 months in sealed original containers when stored in dry conditions (15°C to 25°C).
Packaging:	Resin and hardener are offered in separate packaging units.
RoHS:	We hereby certify that all our products are unexceptional RoHS conform, according to the EU directive 2011/65/EG (RoHS2) and the amendment of Directive 2015/863.

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