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TECHNICAL DATA SHEET

ergo.® 3120 Super RTV Silicone RED

Neutral cure one-component RTV silicone formulated for use in a wide range of industrial applications. **ergo.® 3120 Super RTV Silicone RED** is low odor and non-corrosive because the by-products of cure are chemically neutral.

The product is characterized by its resistance to extreme heat exposure, mechanical strength and resistance to vibration as well as its excellent weather and chemical resistance.

Typical applications

ergo.® 3120 Super RTV Silicone RED is an adhesive and sealant that achieves optimum seals, protection and adhesion to a wide variety of materials. It is typically used in situations that require bonds or seals to surfaces in heating or cooling devices, or in applications where electronic components require protection from external forces (vibration, impact, moisture and chemicals):

Bonding and sealing parts in household appliances (e.g. ovens and ceramic hobs), seals in electronic components (e.g. accumulators), seals in automotive applications (e.g. intake manifolds, oil pumps, oil pans, camshaft bearing covers, gearbox covers, front covers, exhaust manifolds, exhaust flanges, engine covers and flanges).

Characteristic features in liquid condition:

Chemical basis	modified oxime silicone
Appearance	red, thixotropic paste
Density @ 20°C	1,25 g/cm ³
Viscosity @ 25°C (EN 12092, Cone-plate-system, MK25)	
shear rate 10 s ⁻¹	58.000 – 73.000 mPa•s
100 s ⁻¹	15.000 – 25.000 mPa•s
Extrusion rate (at 25°C, 5,5 bar, 3 mm opening)	150 – 250 g/ 15 seconds
Volume shrinkage	5 – 7 %
Loss of weight	1 – 3 %
Skinning time	5 - 10 minutes
Curing process	2 – 3 mm/ 24h at 50% r.h.



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Typical characteristics of cured product (after curing @23°C/ 50% r.h.)

Tear resistance (DIN 53504 S2)	~ 2 N/mm ²
Elongation at break (DIN 53504 S2)	~ 500 %
Recoverability (DIN EN 27389)	~ 90 %
Hardness (Shore A)	~ 25
Thermal range	-60°C up to +315 °C shortly up to +370 °C
Coefficient of elongation (ASTN EB-31)	20 x 10 ⁻⁵ K ⁻¹
Dielectric constant @ 1 MHz (ASTM D-150)	2,8
Shelf life	1 year in 310ml cartridge 2 years in 200ml pressurized can

The information in this catalogue is based on the results of our research and experience. However, the suggestions herein concerning the use, application, and processing of the products (collectively, „the methods“) **are non-binding recommendations only**. It is the user's sole responsibility to determine the suitability and safety of these methods, based on the user's particular purpose in using the products.

Before relying on the reliability and safety of any parts that are bonded using the products, it is extremely important that the user test the reliability and safety of the parts that are bonded. Failure to do so could result in serious personal injury. Because of the use of the products are within the purchaser's sole control, Kisling Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability or fitness for a particular purpose, arising from the sale or use of the products described herein. Kisling Corporation specifically disclaims any liability for consequential, incidental, or other damages of any kind, including lost profits. Kisling Corporation's liability for damages shall not exceed the purchase price of the products used.