



Kisling AG

**Motorenstrasse 102
CH-8620 Wetzikon**

Telefon +41 (0)58 272 01 01
Telefax +41 (0)58 272 01 03

info@kisling.com
www.kisling.com

TECHNICAL DATA SHEET ergo 4208

Pipe Sealant, high strength

Description

Suitable for fastening and sealing of threaded pipe connections, especially for copper- and aluminium alloys. Resists against high temperature and a wide range of common chemicals. Also suitable as retaining compound.

Physical Properties (liquid product)

Chemical Base:	Diester of Methacrylic Acid	
Colour:	red/ fluorescent	
Viscosity:	1700 – 3400 mPas	25°C Brookfield RVT spindle/ rpm 4/ 20
Density:	1.06 g/cm ³	25°C
Max. thread diameter:	2 inches	
Max. gap filling:	0.20 mm	
Flash point:	> 100°C	
Shelf life:	1 year at room temperature	

Physical Properties (cured product)

Measured on M10 x 20 bolt - grade 8.8 zinc galvanised - nut 0.8d (no on-torque)

Initial strength after:	15 - 30 minutes (internal method PA 403)	
Functional strength after:	3 - 6 hours	
Final strength after:	12 - 24 hours	

Measured on bolts and nuts M10 x 20 8.8 (Znph, without on-torque)

Loose-break torque:	> 25 Nm (M10)	DIN 54454
Prevailing torque:	> 30 Nm (M10)	

Shear strength:	> 27 N/mm ²	DIN 54452
------------------------	------------------------	-----------

Thermal range:	- 55°C up to +175°C	
-----------------------	---------------------	--

WARRANTY INFORMATION - PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that KISLING products are safe, effective, and fully satisfactory for the intended end use. KISLING sole warranty is that the product will meet the KISLING sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. KISLING specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability. Unless KISLING provides you with a specific, duly signed endorsement of fitness for use, KISLING disclaims liability for any incidental or consequential damages. Suggestions of uses should not be taken as inducements to infringe any particular patent.

