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## TECHNICAL DATA SHEET ergo.® 4500

Thread Locker, medium strength

### Description

Special product with low strength properties. Locks bolts against loss of tension, caused by vibration or unwitting movement. May be disassembled with normal tools

### Physical Properties (liquid product)

**Chemical Base** Diester of Methacrylic Acid  
**Colour** red  
**Density** 1,04 – 1,08 g/cm<sup>3</sup>

### Viscosity

Cone/plate-system @ 25°C  
Cone C-50, shear rate 100s<sup>-1</sup> 700 – 1100 mPas

**Max. thread diameter:** M 36  
**Max. gap filling** 0.25 mm  
**Flash point** > 100°C  
**Shelf life** 1 year at room temperature

### Physical Properties (cured product)

Measured on M10 bolts - grade 8.8 black phosphated - nut 0.8d

**Functional strength after** 8 – 12 hours  
**Final strength after** 24 hours  
**Loose-break torque after 1 h @ 23°C (M<sub>A</sub> = 5 Nm)** 10 – 18 Nm DIN EN 15865  
**Loose-break torque after 48 h @ 23°C (M<sub>A</sub> = 5 Nm)** 18 – 25 Nm DIN EN 15865

**Shear strength**  
after 48 h @ 23°C

8 – 18 N/mm<sup>2</sup> DIN 54452

**Thermal range:** - 55°C up to +80°C

### WARRANTY INFORMATION - PLEASE READ CAREFULLY

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