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TECHNICAL DATA SHEET ergo® 4910

Solvent free activator for anaerobic ergo® adhesives and sealants

Description

This low viscous activator is based on methacrylic monomer and does not contain organic solvents. It accelerates the curing process of anaerobic glues and is recommended whenever curing within second is required, or if inactive materials or too big gaps avoid normal curing. In order to cure squeezed out excess of glue totally, it may also be used on top of the gap or squeeze-out.

Chemical base	:	methacrylic monomer	
Viscosity	:	7 - 17 mPas	in accordance to DIN 54453
Density	:	1,04 - 1,08 g/cm ³	
Colour	:	light blue-green	
Flashpoint	:	> 100° C	COC-method
Shelf life	:	12 month	protected against direct light and temperature above 28°C

Curing with anaerobic adhesives

Fixture time	:	depending on the anaerobic adhesive 10 - 20 seconds
Final strength	:	depending on the anaerobic adhesive 2 – 12 hours

Instruction for use

1. Pre-applied activator

Apply **ergo® 4910** on one surface and the adhesive on the other.

Join the parts immediately (activator must remain liquid, do not try to dry) and fix them for at least 20 seconds. Store the parts, until functional or final strength is achieved

2. Post-applied activator

Apply the adhesive, join the parts and drop the activator on the gap or squeeze-out..
Excess adhesive will be cured totally

Warning ! Never mix bigger amount of adhesive and activator directly !

WARRANTY INFORMATION - PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that KISLING products are safe, effective, and fully satisfactory for the intended end use. KISLING sole warranty is that the product will meet the KISLING sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. KISLING specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability. Unless KISLING provides you with a specific, duly signed endorsement of fitness for use, KISLING disclaims liability for any incidental or consequential damages. Suggestions of uses should not be taken as inducements to infringe any particular patent.