



## TECHNICAL DATA SHEET Ergo Primer 5150

### Description

The PRIMER 5150 is a solvent based product, developed to treat nonpolar surfaces like polyethylene, polypropylene or PTFE, so that these materials can be bonded with ergo cyanoacrylates.

The use of ergo PRIMER 5150 will give excellent strength on a wide range of difficult plastics

### How to use the ergo PRIMER 5150

The PRIMER can be applied by using a soaked gauze or by a brush.

Scrub lightly two or three times over the surface and let evaporate the solvent.

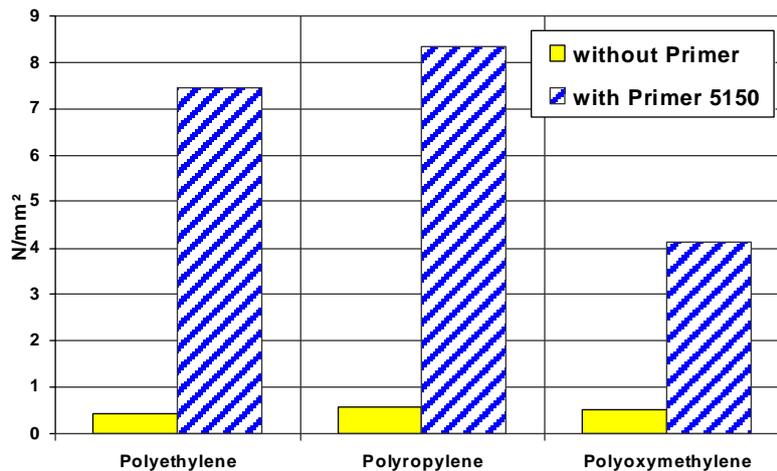
If only one part should consist out of nonpolar material, please treat only the difficult surface.

Apply the glue on the untreated surface

Apply the adhesive within the next 20 minutes and fit the parts together.

### **ergo 5400 on various plastics**

tensile shear strength acc. to DIN EN 1465



### Physical Properties (liquid product)

Chemical Base:	aliphatic solvent
Colour:	clear/ colourless
Viscosity:	< 20 mPas
Density:	0,68 g/cm <sup>3</sup>
Flashpoint:	-10 °C
Shelf Life:	12 month at room temperature

### **WARRANTY INFORMATION - PLEASE READ CAREFULLY**

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