

Safety Data Sheet

according to Regulation (EC) No 1907/2006

1452 Urethane acrylate structural adhesive No-Mix - 1451 resin

Revision: 28.11.2025

Product code: 1451

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

1452 Urethane acrylate structural adhesive No-Mix - 1451 resin

Further trade names

Product 1452: resin 1451 + Activator 1093

UFI: 2KUX-2D5C-900E-FQPK

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Adhesives and sealants

Uses advised against

No information available.

1.3. Details of the supplier of the safety data sheet**Manufacturer**

Company name: Kisling AG
Street: Motorenstrasse 102
Place: CH-8620 Wetzikon
Telephone: +41 58 272 0 272
E-mail: customerservice@kisling.com
Contact person: Product Compliance Telephone: +49 7940 5096 143
E-mail (Contact person): compliance@kisling.com
Internet: www.kisling.com

Supplier

Company name: Kisling (Deutschland) GmbH
Street: Salzstraße 15
Place: D-74676 Niedernhall
Telephone: +49 7940 50961 61
E-mail: customerservice@kisling.com
Contact person: Product Compliance Telephone: +49 7940 5096 143
E-mail Contact person: compliance@kisling.com
Internet: www.kisling.com

1.4. Emergency telephone number:24 hr. emergency phone number +1 872 5888271 (KAR)
Medicines & Poisons Info Office +356 2545 6508**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**

Skin Irrit. 2; H315
Eye Dam. 1; H318
Skin Sens. 1; H317
STOT SE 3; H335
Aquatic Chronic 3; H412

Full text of hazard statements: see SECTION 16.

2.2. Label elements**Regulation (EC) No 1272/2008****Hazard components for labelling**

2-hydroxyethyl methacrylate
acrylic acid

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Signal word: Danger

Pictograms:



Hazard statements

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H335 May cause respiratory irritation.
- H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

- P261 Avoid breathing Vapour.
- P280 Wear protective gloves and eye protection/face protection.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 Immediately call a POISON CENTER/doctor.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P362+P364 Take off contaminated clothing and wash it before reuse.

Labelling of packages where the contents do not exceed 125 ml

Signal word: Danger

Pictograms:



Hazard statements

H317-H318-H412

Precautionary statements

P261-P280-P305+P351+P338-P310-P333+P313-P362+P364

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Mixtures

Relevant ingredients

CAS No	Chemical name	Quantity
	EC No	Index No
		REACH No
	Classification (Regulation (EC) No 1272/2008)	
868-77-9	2-hydroxyethyl methacrylate	30 - < 50 %
	212-782-2	607-124-00-X
		01-2119490169-29
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1; H315 H319 H317	
79-10-7	acrylic acid	1 - < 5 %
	201-177-9	607-061-00-8
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Acute Tox. 4, Skin Corr. 1A, Eye Dam. 1, STOT SE 3, Aquatic Acute 1, Aquatic Chronic 2; H226 H332 H312 H302 H314 H318 H335 H400 H411	

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CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
80-15-9	cumene hydroperoxide			0.1 - < 1 %
	201-254-7	617-002-00-8	01-2119475796-19	
	Org. Perox. E, Acute Tox. 3, Acute Tox. 4, Acute Tox. 4, Skin Corr. 1B, STOT RE 2, Aquatic Chronic 2; H242 H331 H312 H302 H314 H373 H411			
114-83-0	2-phenylacetohydrazide			0.1 - < 1 %
	204-055-3			
	Acute Tox. 3; H301			
106-51-4	p-benzoquinone			< 0.1 %
	203-405-2	606-013-00-3	01-2120769514-47	
	Acute Tox. 3, Acute Tox. 3, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, Aquatic Acute 1; H331 H301 H315 H319 H335 H400			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
868-77-9	212-782-2	2-hydroxyethyl methacrylate	30 - < 50 %
		dermal: LD50 = > 5000 mg/kg; oral: LD50 = 5564 mg/kg	
79-10-7	201-177-9	acrylic acid	1 - < 5 %
		inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: ATE = 1100 mg/kg; oral: ATE = 500 mg/kg STOT SE 3; H335: >= 1 - 100	
80-15-9	201-254-7	cumene hydroperoxide	0.1 - < 1 %
		inhalation: ATE = 3 mg/l (vapours); inhalation: ATE = 0,5 mg/l (dusts or mists); dermal: ATE = 1100 mg/kg; oral: LD50 = 382 mg/kg Skin Corr. 1B; H314: >= 10 - 100 Skin Irrit. 2; H315: >= 3 - < 10 Eye Dam. 1; H318: >= 3 - < 10 Eye Irrit. 2; H319: >= 1 - < 3 STOT SE 3; H335: >= 1 - < 10	
114-83-0	204-055-3	2-phenylacetohydrazide	0.1 - < 1 %
		oral: LD50 = 270 mg/kg	
106-51-4	203-405-2	p-benzoquinone	< 0.1 %
		inhalation: ATE = 3 mg/l (vapours); inhalation: ATE = 0,5 mg/l (dusts or mists); oral: LD50 = 165 mg/kg Aquatic Acute 1; H400: M=10	

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

No special measures are necessary.

After inhalation

Provide fresh air.

After contact with skin

Gently wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention.

After ingestion

Do NOT induce vomiting. Rinse mouth thoroughly with water. IF SWALLOWED: Immediately call a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Irritant — skin irritation and eye damage

May cause respiratory irritation. Dyspnoea.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

alcohol resistant foam, Carbon dioxide (CO₂), Dry extinguishing powder

Unsuitable extinguishing media

Full water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products, Flammable vapours can accumulate in steam space of closed systems.

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information

Co-ordinate fire-fighting measures to the fire surroundings. Use water spray jet to protect personnel and to cool endangered containers. Evacuate area.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Use personal protection equipment. See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers). Retain contaminated washing water and dispose it. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

For cleaning up

Soak up inert absorbent and dispose as waste requiring special attention.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Use only in well-ventilated areas. Keep away from sources of ignition - No smoking.

Avoid contact with skin, eyes and clothes. People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this mixture.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat, drink, smoke, sniff.

Further information on handling

Keep only in the original container in a cool, well-ventilated place.

Never use pressure to empty container. Do not allow to enter into surface water or drains.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed and in a well-ventilated place.

Hints on joint storage

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No special measures are necessary.

Further information on storage conditions

No special measures are necessary.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limit values

CAS No	Name of agent	ppm	mg/m ³	fib/cm ³	Category	Origin
79-10-7	Acrylic acid; Prop-2-enoic acid	10	29		TWA (8 h)	
		20	59		STEL (1 min)	

DNEL/DMEL values

CAS No	Name of agent	Exposure route	Effect	Value
868-77-9	2-hydroxyethyl methacrylate			
	Worker DNEL, long-term	inhalation	systemic	4.9 mg/m ³
	Worker DNEL, long-term	dermal	systemic	1.39 mg/kg bw/day
	Consumer DNEL, long-term	inhalation	systemic	1.45 mg/m ³
	Consumer DNEL, long-term	dermal	systemic	0.83 mg/kg bw/day
	Consumer DNEL, long-term	oral	systemic	0.83 mg/kg bw/day
79-10-7	acrylic acid			
	Worker DNEL, long-term	inhalation	systemic	30 mg/m ³
	Worker DNEL, acute	inhalation	systemic	30 mg/m ³
	Worker DNEL, long-term	inhalation	local	30 mg/m ³
	Worker DNEL, acute	inhalation	local	30 mg/m ³
	Consumer DNEL, long-term	inhalation	systemic	3.6 mg/m ³
	Consumer DNEL, acute	inhalation	systemic	3.6 mg/m ³
	Consumer DNEL, long-term	inhalation	local	3.6 mg/m ³
	Consumer DNEL, acute	inhalation	local	3.6 mg/m ³
	Consumer DNEL, long-term	oral	systemic	0.4 mg/kg bw/day
	Consumer DNEL, acute	oral	systemic	1.2 mg/kg bw/day
80-15-9	cumene hydroperoxide			
	Worker DNEL, long-term	inhalation	systemic	6 mg/m ³

PNEC values

CAS No	Name of agent	Value
	Environmental compartment	
868-77-9	2-hydroxyethyl methacrylate	
	Freshwater	0.482 mg/l
	Freshwater (intermittent releases)	1 mg/l
	Marine water	0.048 mg/l
	Freshwater sediment	3.79 mg/kg
	Marine sediment	3.79 mg/kg
	Micro-organisms in sewage treatment plants (STP)	10 mg/l
	Soil	0.476 mg/kg
79-10-7	acrylic acid	
	Freshwater	0.003 mg/l
	Freshwater (intermittent releases)	0.001 mg/l
	Marine water	0.0003 mg/l
	Freshwater sediment	0.024 mg/kg
	Marine sediment	0.002 mg/kg
	Secondary poisoning	30 mg/kg
	Micro-organisms in sewage treatment plants (STP)	0.9 mg/l
	Soil	1 mg/kg

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PNEC values

CAS No	Name of agent	Value
80-15-9	cumene hydroperoxide	
Freshwater		0.003 mg/l
Freshwater (intermittent releases)		0.031 mg/l
Marine water		0 mg/l
Freshwater sediment		0.023 mg/kg
Marine sediment		0.002 mg/kg
Micro-organisms in sewage treatment plants (STP)		0.35 mg/l
Soil		0.003 mg/kg

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaustion at critical locations.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye/face protection.

Hand protection

Tested protective gloves must be worn (EN ISO 374)
Breakthrough times and swelling properties of the material must be taken into consideration.
NBR (Nitrile rubber) 0,4 mm, Breakthrough time: 480 min

Skin protection

Avoid contact with skin, eyes and clothes.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. Filter type: A/P2

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	light yellow
Odour:	characteristic
Odour threshold:	not determined
Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	>200 °C
Flammability:	not applicable
Lower explosion limits:	not determined
Upper explosion limits:	not determined
Flash point:	> 94 °C
Auto-ignition temperature:	not determined
Decomposition temperature:	not determined
pH-Value:	not determined
Viscosity / kinematic:	not determined

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Water solubility:	not determined
Solubility in other solvents not determined	
Partition coefficient n-octanol/water:	not determined
Vapour pressure:	not determined
Density (at 20 °C):	1,08 g/cm ³
Relative density:	not determined
Relative vapour density:	not determined
Particle characteristics:	No data available

9.2. Other information

Information with regard to physical hazard classes

Explosive properties

The product is not: Explosive.

Oxidizing properties

not determined

Other safety characteristics

Evaporation rate: not determined

Solid content: not determined

Viscosity / dynamic (at 20 °C): 100.000 mPa·s

SECTION 10: Stability and reactivity

10.1. Reactivity

No known hazardous reactions.

10.2. Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

Thermal decomposition can lead to the escape of irritating gases and vapours.

Vapours can form explosive mixtures with air.

10.4. Conditions to avoid

No information available.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

No known hazardous decomposition products.

Further information

No data available

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicokinetics, metabolism and distribution

No data available

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 5000 mg/kg; ATE (dermal) > 5000 mg/kg; ATE (inhalation vapour) > 50 mg/l; ATE (inhalation dust/mist) > 12,5 mg/l

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CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
868-77-9	2-hydroxyethyl methacrylate				
	oral	LD50 5564 mg/kg	Rat	Study report (1977)	other: Appraisal of the safety of chem b
	dermal	LD50 > 5000 mg/kg	Rabbit	Study report (1982)	The test substance, as received, was hel
79-10-7	acrylic acid				
	oral	ATE 500 mg/kg			
	dermal	ATE 1100 mg/kg			
	inhalation vapour	ATE 11 mg/l			
	inhalation dust/mist	ATE 1,5 mg/l			
80-15-9	cumene hydroperoxide				
	oral	LD50 382 mg/kg	Rat	IUCLID	
	dermal	ATE 1100 mg/kg			
	inhalation vapour	ATE 3 mg/l			
	inhalation dust/mist	ATE 0,5 mg/l			
114-83-0	2-phenylacetohydrazide				
	oral	LD50 270 mg/kg	Mouse	Pre-supplier/manufa cturer	
106-51-4	p-benzoquinone				
	oral	LD50 165 mg/kg	Rat	Omaye ST, Wirtz RA, Fruin JT. Toxicity o	[Empty]
	inhalation vapour	ATE 3 mg/l			
	inhalation dust/mist	ATE 0,5 mg/l			

Irritation and corrosivity

Skin corrosion/irritation: Causes skin irritation.

Serious eye damage/eye irritation: Causes serious eye damage.

Sensitising effects

May cause an allergic skin reaction. (2-hydroxyethyl methacrylate)

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (acrylic acid)

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

No data available

Specific effects in experiment on an animal

No data available

Additional information on tests

No data available

Practical experience

May be harmful if swallowed, in contact with skin or if inhaled.

11.2. Information on other hazards

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Other information

No data available

Further information

No data available

SECTION 12: Ecological information

12.1. Toxicity

Harmful to aquatic life with long lasting effects.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h][d]	Species	Source	Method
868-77-9	2-hydroxyethyl methacrylate					
	Acute fish toxicity	LC50 > 100 mg/l	96 h	Oryzias latipes	REACH Registration Dossier	OECD Guideline 203
	Acute algae toxicity	ErC50 345 mg/l	72 h	Raphidocelis subcapitata	REACH Registration Dossier	OECD Guideline 201
	Acute crustacea toxicity	EC50 380 mg/l	48 h	Daphnia magna	REACH Registration Dossier	OECD Guideline 202
	Crustacea toxicity	NOEC 24.1 mg/l	21 d	Daphnia magna	REACH Registration Dossier	OECD Guideline 211
106-51-4	p-benzoquinone					
	Acute algae toxicity	ErC50 1.5 mg/l	72 h	Desmodesmus subspicatus (previous name: Scenedesmu)	study report (2018)	OECD Guideline 201
	Acute crustacea toxicity	EC50 0.13 mg/l	48 h	Daphnia magna	study report (2018)	OECD Guideline 202

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
868-77-9	2-hydroxyethyl methacrylate	0.42
79-10-7	acrylic acid	0,35
106-51-4	p-benzoquinone	0.2

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No data available

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - used product

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

Completely emptied packages can be recycled. Dispose of waste according to applicable legislation.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

Inland waterways transport (ADN)

14.1. UN number or ID number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

Marine transport (IMDG)

14.1. UN number or ID number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

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No information available.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

Other applicable information

No information available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 75

Directive 2010/75/EU on industrial emissions: 46.524 % (502.455 g/l)

Information according to Directive 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D): 2 - obviously hazardous to water

(EU) EINECS/ELINCS/NLP: yes

(RC) TCSI: no

(NZ) NZIoC: no

(USA) TSCA: yes

(CDN) DSL: no

(ROK) KECI/ECL: yes

(RP) PICCS: unknown

(JP) MITI: no

(CHN) IECSC: no

(AUS) AIIC: no

(CDN) NDSL: no

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 1,2,3,4,5,6,7,8,9,10,11,12,13,14,15,16.

Abbreviations and acronyms

Org. Perox. E: Organic peroxides, type E

Flam. Liq. 3: Flammable liquids, hazard category 3

Acute Tox. 3: Acute toxicity, hazard category 3

Acute Tox. 4: Acute toxicity, hazard category 4

Skin Corr. 1A: Skin corrosion, sub-category 1A

Skin Corr. 1B: Skin corrosion, sub-category 1B

Skin Irrit. 2: Skin irritation, hazard category 2

Eye Dam. 1: Serious eye damage, hazard category 1

Eye Irrit. 2: Eye irritation, hazard category 2

Skin Sens. 1: Skin sensitisation, hazard category 1

STOT SE 3: Specific target organ toxicity - single exposure, hazard category 3

STOT RE 2: Specific target organ toxicity - repeated exposure, hazard category 2

Aquatic Acute 1: Hazardous to the aquatic environment, hazard category: Acute 1

Aquatic Chronic 2: Hazardous to the aquatic environment, long-term hazard category: Chronic 2

Aquatic Chronic 3: Hazardous to the aquatic environment, long-term hazard category: Chronic 3

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CLP: Classification, labelling and Packaging
 REACH: Registration, Evaluation and Authorization of Chemicals
 GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
 UN: United Nations
 CAS: Chemical Abstracts Service
 DNEL: Derived No Effect Level
 DMEL: Derived Minimal Effect Level
 PNEC: Predicted No Effect Concentration
 ATE: Acute toxicity estimate
 LC50: Lethal concentration, 50%
 LD50: Lethal dose, 50%
 LL50: Lethal loading, 50%
 EL50: Effect loading, 50%
 EC50: Effective Concentration 50%
 ErC50: Effective Concentration 50%, growth rate
 NOEC: No Observed Effect Concentration
 BCF: Bio-concentration factor
 PBT: persistent, bioaccumulative, toxic
 vPvB: very persistent, very bioaccumulative
 ADR: Accord européen sur le transport des marchandises dangereuses par Route
 (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 RID: Regulations concerning the international carriage of dangerous goods by rail
 ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 (Accord européen relatif au transport international des marchandises dangereuses par voies de navigation
 intérieures)
 IMDG: International Maritime Code for Dangerous Goods
 EmS: Emergency Schedules
 MFAG: Medical First Aid Guide
 IATA: International Air Transport Association
 ICAO: International Civil Aviation Organization
 MARPOL: International Convention for the Prevention of Marine Pollution from Ships
 IBC: Intermediate Bulk Container
 VOC: Volatile Organic Compounds
 SVHC: Substance of Very High Concern

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Skin Irrit. 2; H315	Calculation method
Eye Dam. 1; H318	Calculation method
Skin Sens. 1; H317	Calculation method
STOT SE 3; H335	Calculation method
Aquatic Chronic 3; H412	Calculation method

Relevant H and EUH statements (number and full text)

H226	Flammable liquid and vapour.
H242	Heating may cause a fire.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

1452 Urethane acrylate structural adhesive No-Mix - 1451 resin

Revision: 28.11.2025

Product code: 1451

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Relevant H and EUH statements (number and full text)

H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)