

Safety Data Sheet

according to Regulation (EC) No 1907/2006

7501 Epoxy adhesive - resin

Revision: 28.11.2025

Product code: 7501

Page 1 of 11

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

7501 Epoxy adhesive - resin

Further trade names

Product: 7501 resin + 7920 Hardener

Product group:

UFI: W0SN-Q04Y-C00H-NUXW

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Adhesives and sealants resin

Uses advised against

No information available.

1.3. Details of the supplier of the safety data sheet

Manufacturer

Company name: Kisling AG
Street: Motorenstrasse 102
Place: CH-8620 Wetzikon
Telephone: +41 58 272 0 272
E-mail: customerservice@kisling.com
Contact person: Product Compliance Telephone: +49 7940 5096 143
E-mail (Contact person): compliance@kisling.com
Internet: www.kisling.com

Supplier

Company name: Kisling (Deutschland) GmbH
Street: Salzstraße 15
Place: D-74676 Niedernhall
Telephone: +49 7940 50961 61
E-mail: customerservice@kisling.com
Contact person: Product Compliance Telephone: +49 7940 5096 143
E-mail Contact person: compliance@kisling.com
Internet: www.kisling.com

1.4. Emergency telephone number:

24 hr. emergency phone number +1 872 5888271 (KAR)
Medicines & Poisons Info Office +356 2545 6508

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin Irrit. 2; H315
Skin Sens. 1; H317
Aquatic Chronic 3; H412

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

Hazard components for labelling

Phenolic epoxy resin
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane
4-morpholinecarbaldehyde

Safety Data Sheet

according to Regulation (EC) No 1907/2006

7501 Epoxy adhesive - resin

Revision: 28.11.2025

Product code: 7501

Page 3 of 11

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
4394-85-8	4-morpholinecarbaldehyde			0.1 - < 1 %
	224-518-3		01-2119987993-12	
	Skin Sens. 1B; H317			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
1675-54-3	216-823-5	2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1 - < 5 %
	dermal: LD50 = 23000 mg/kg; oral: LD50 = 19800 mg/kg Skin Irrit. 2; H315: >= 5 - 100 Eye Irrit. 2; H319: >= 5 - 100		
4394-85-8	224-518-3	4-morpholinecarbaldehyde	0.1 - < 1 %
	dermal: LD50 = > 18400 mg/kg; oral: LD50 = > 7314 mg/kg		

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

No special measures are necessary.

After inhalation

Provide fresh air.

After contact with skin

Gently wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention.

After ingestion

Do NOT induce vomiting. Rinse mouth thoroughly with water. IF SWALLOWED: Immediately call a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Irritant — skin irritation and eye damage
May cause respiratory irritation. Dyspnoea.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

alcohol resistant foam, Carbon dioxide (CO₂), Dry extinguishing powder

Unsuitable extinguishing media

Full water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products, Flammable vapours can accumulate in steam space of closed systems.

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information

Co-ordinate fire-fighting measures to the fire surroundings. Use water spray jet to protect personnel and to cool endangered containers. Evacuate area.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

7501 Epoxy adhesive - resin

Revision: 28.11.2025

Product code: 7501

Page 4 of 11

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Use personal protection equipment. See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers). Retain contaminated washing water and dispose it. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

For cleaning up

Soak up inert absorbent and dispose as waste requiring special attention.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Use only in well-ventilated areas. Keep away from sources of ignition - No smoking.

Avoid contact with skin, eyes and clothes. People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this mixture.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat, drink, smoke, sniff.

Further information on handling

Keep only in the original container in a cool, well-ventilated place.

Never use pressure to empty container. Do not allow to enter into surface water or drains.

Do not wash equipment or storage containers.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed and in a well-ventilated place.

Hints on joint storage

No special measures are necessary.

Further information on storage conditions

No special measures are necessary.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

DNEL/DMEL values

CAS No	Name of agent	Exposure route	Effect	Value
1675-54-3	2,2'-[[1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane			
Worker DNEL, long-term		inhalation	systemic	4,93 mg/m ³
Worker DNEL, long-term		dermal	systemic	0,75 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	0,87 mg/m ³
Consumer DNEL, long-term		dermal	systemic	0,0893 mg/kg bw/day

Safety Data Sheet

according to Regulation (EC) No 1907/2006

7501 Epoxy adhesive - resin

Revision: 28.11.2025

Product code: 7501

Page 5 of 11

DNEL/DMEL values

CAS No	Name of agent	Exposure route	Effect	Value
	DNEL type			
	Consumer DNEL, long-term	oral	systemic	0,5 mg/kg bw/day
	Consumer DNEL, acute	oral	systemic	0,5 mg/kg bw/day
4394-85-8	4-morpholinecarbaldehyde			
	Worker DNEL, long-term	inhalation	systemic	50,3 mg/m ³
	Worker DNEL, long-term	inhalation	local	13,3 mg/m ³
	Worker DNEL, long-term	dermal	systemic	11,7 mg/kg bw/day
	Consumer DNEL, long-term	inhalation	systemic	8,93 mg/m ³
	Consumer DNEL, long-term	inhalation	local	13,3 mg/m ³
	Consumer DNEL, long-term	dermal	systemic	4,17 mg/kg bw/day
	Consumer DNEL, long-term	oral	systemic	4,17 mg/kg bw/day

PNEC values

CAS No	Name of agent	Value
	Environmental compartment	
1675-54-3	2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	
	Freshwater	0,006 mg/l
	Freshwater (intermittent releases)	0,018 mg/l
	Marine water	0,001 mg/l
	Freshwater sediment	0,341 mg/kg
	Marine sediment	0,034 mg/kg
	Secondary poisoning	11 mg/kg
	Micro-organisms in sewage treatment plants (STP)	10 mg/l
	Soil	0,065 mg/kg
4394-85-8	4-morpholinecarbaldehyde	
	Freshwater	0,5 mg/l
	Freshwater (intermittent releases)	5 mg/l
	Marine water	0,05 mg/l
	Freshwater sediment	1,85 mg/kg
	Marine sediment	0,185 mg/kg
	Micro-organisms in sewage treatment plants (STP)	2000 mg/l
	Soil	0,076 mg/kg

Additional advice on limit values

To date, no national critical limit values exist.

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaust at critical locations.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye/face protection.

Hand protection

Tested protective gloves must be worn (EN ISO 374)

Breakthrough times and swelling properties of the material must be taken into consideration.

NBR (Nitrile rubber) 0,4 mm, Breakthrough time: 480 min

Skin protection

Safety Data Sheet

according to Regulation (EC) No 1907/2006

7501 Epoxy adhesive - resin

Revision: 28.11.2025

Product code: 7501

Page 6 of 11

Avoid contact with skin, eyes and clothes.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. Filter type: A/P2

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid	
Colour:	black	
Odour:	characteristic	
Melting point/freezing point:		not determined
Boiling point or initial boiling point and boiling range:		not determined
Flammability:		not determined
Lower explosion limits:		not determined
Upper explosion limits:		not determined
Flash point:		not determined
Auto-ignition temperature:		not determined
Decomposition temperature:		not determined
pH-Value:		not determined
Water solubility:		not determined
Vapour pressure:		not determined
Density:		1.845 g/cm ³
Particle characteristics:		Polybutadiene Rubber < 5 mm

9.2. Other information

Other safety characteristics

Viscosity / dynamic: not determined

SECTION 10: Stability and reactivity

10.1. Reactivity

No known hazardous reactions.

10.2. Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

Thermal decomposition can lead to the escape of irritating gases and vapours.

Vapours can form explosive mixtures with air.

10.4. Conditions to avoid

No information available.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

No known hazardous decomposition products.

Further information

No data available

Safety Data Sheet

according to Regulation (EC) No 1907/2006

7501 Epoxy adhesive - resin

Revision: 28.11.2025

Product code: 7501

Page 7 of 11

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Toxicocinetics, metabolism and distribution

No data available

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
1675-54-3	2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane				
	oral	LD50 19800 mg/kg	Rabbit	Publication (1958)	Rabbits were orally gavaged with test ma
	dermal	LD50 23000 mg/kg	Rabbit	Pre-supplier/manufaturer	
4394-85-8	4-morpholinecarbaldehyde				
	oral	LD50 > 7314 mg/kg	Rat	Study report (1967)	OECD Guideline 401
	dermal	LD50 > 18400 mg/kg	Rabbit	Toxicology and Applied Pharmacology 28:	OECD Guideline 402

Irritation and corrosivity

Skin corrosion/irritation: Causes skin irritation.

Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitising effects

May cause an allergic skin reaction. (Phenolic epoxy resin; 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane; 4-morpholinecarbaldehyde)

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

No data available

Specific effects in experiment on an animal

No data available

Additional information on tests

No data available

Practical experience

May be harmful if swallowed, in contact with skin or if inhaled.

11.2. Information on other hazards

Other information

No data available

Safety Data Sheet

according to Regulation (EC) No 1907/2006

7501 Epoxy adhesive - resin

Revision: 28.11.2025

Product code: 7501

Page 8 of 11

Further information

No data available

SECTION 12: Ecological information

12.1. Toxicity

Harmful to aquatic life with long lasting effects.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h][d]	Species	Source	Method
1675-54-3	2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane					
	Acute algae toxicity	ErC50 > 100 mg/l	72 h	Raphidocelis subcapitata	Study report (2007)	OECD Guideline 201
4394-85-8	4-morpholinecarbaldehyde					
	Acute fish toxicity	LC50 > 500 mg/l	96 h	Leuciscus idus	Study report (1984)	other: German Industrial Standard DIN 38
	Acute algae toxicity	ErC50 23880 mg/l	72 h	Desmodesmus subspicatus	Study report (1990)	other: German Industrial Standard DIN 38
	Acute crustacea toxicity	EC50 > 500 mg/l	48 h	Daphnia magna	Study report (1987)	other: Directive 79/831/EEC, Annex V, Pa
	Crustacea toxicity	NOEC 38 mg/l	21 d	Daphnia magna	QSAR Toolbox (2021)	- Principle of test: Estimation method f

12.2. Persistence and degradability

No data available

12.3. Bioaccumulative potential

No data available

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
1675-54-3	2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	>= 2,64
4394-85-8	4-morpholinecarbaldehyde	-1,2

BCF

CAS No	Chemical name	BCF	Species	Source
1675-54-3	2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	31		Study report (2010)
4394-85-8	4-morpholinecarbaldehyde	< 1,9	Cyprinus carpio	Study report (1986)

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No data available

Safety Data Sheet

according to Regulation (EC) No 1907/2006

7501 Epoxy adhesive - resin

Revision: 28.11.2025

Product code: 7501

Page 9 of 11

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

- Dispose of contents/container to industrial incineration plant.
- Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

- 080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - used product

- 080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

- 080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

Contaminated packaging

- Do not wash with:
- Transfer wash-downs in sealed containers.
- Dispose of waste according to applicable legislation.

SECTION 14: Transport information

Land transport (ADR/RID)

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

Inland waterways transport (ADN)

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

Marine transport (IMDG)

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

Air transport (ICAO-TI/IATA-DGR)

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

Safety Data Sheet

according to Regulation (EC) No 1907/2006

7501 Epoxy adhesive - resin

Revision: 28.11.2025

Product code: 7501

Page 10 of 11

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No information available.

14.7. Maritime transport in bulk according to IMO instruments

No information available.

Other applicable information

No information available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 75, Entry 78

Directive 2010/75/EU on industrial emissions: 0.198 % (3.653 g/l)

Information according to Directive 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 2 - obviously hazardous to water

(EU) EINECS/ELINCS/NLP: yes

(RC) TCSI: yes

(NZ) NZIoC: yes

(USA) TSCA: yes

(CDN) DSL: yes

(ROK) KECI/ECL: yes

(RP) PICCS: unknown

(JP) MITI: yes

(CHN) IECSC: yes

(AUS) AIIC: yes

(CDN) NDSL: no

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 1,2,3,7,8,9,13,14,15.

Abbreviations and acronyms

Skin Irrit. 2: Skin irritation, hazard category 2

Eye Irrit. 2: Eye irritation, hazard category 2

Skin Sens. 1: Skin sensitisation, hazard category 1

Skin Sens. 1A: Skin sensitisation, hazard category 1A

Skin Sens. 1B: Skin sensitisation, hazard category 1B

Aquatic Chronic 2: Hazardous to the aquatic environment, long-term hazard category: Chronic 2

Aquatic Chronic 3: Hazardous to the aquatic environment, long-term hazard category: Chronic 3

CLP: Classification, labelling and Packaging

REACH: Registration, Evaluation and Authorization of Chemicals

GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals

Safety Data Sheet

according to Regulation (EC) No 1907/2006

7501 Epoxy adhesive - resin

Revision: 28.11.2025

Product code: 7501

Page 11 of 11

UN: United Nations
CAS: Chemical Abstracts Service
DNEL: Derived No Effect Level
DMEL: Derived Minimal Effect Level
PNEC: Predicted No Effect Concentration
ATE: Acute toxicity estimate
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate
NOEC: No Observed Effect Concentration
BCF: Bio-concentration factor
PBT: persistent, bioaccumulative, toxic
vPvB: very persistent, very bioaccumulative
ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
RID: Regulations concerning the international carriage of dangerous goods by rail
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)
IMDG: International Maritime Code for Dangerous Goods
EmS: Emergency Schedules
MFAG: Medical First Aid Guide
IATA: International Air Transport Association
ICAO: International Civil Aviation Organization
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
IBC: Intermediate Bulk Container
VOC: Volatile Organic Compounds
SVHC: Substance of Very High Concern

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Skin Irrit. 2; H315	Calculation method
Skin Sens. 1; H317	Calculation method
Aquatic Chronic 3; H412	Calculation method

Relevant H and EUH statements (number and full text)

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)