

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Revision: 28.11.2025 **8932 PU Hardener** Product code: 8932 Page 1 of 11

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

8932 PU Hardener

Substance name: Homopolymer of Hexamethylene Diisocyanate
REACH Registration Number: 01-2119488934-20-0000
CAS No: 28182-81-2
EC No: 931-274-8

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Hardener (Crosslinker)

Uses advised against

Do not use for injecting or spraying.

1.3. Details of the supplier of the safety data sheet

Manufacturer

Company name: Kisling AG
Street: Motorenstrasse 102
Place: CH-8620 Wetzikon
Telephone: +41 58 272 0 272
E-mail: customerservice@kisling.com
Contact person: Product Compliance Telephone: +49 7940 5096 143
E-mail (Contact person): compliance@kisling.com
Internet: www.kisling.com

Supplier

Company name: Kisling (Deutschland) GmbH
Street: Salzstraße 15
Place: D-74676 Niedernhall
Telephone: +49 7940 50961 61
E-mail: customerservice@kisling.com
Contact person: Product Compliance Telephone: +49 7940 5096 143
E-mail Contact person: compliance@kisling.com
Internet: www.kisling.com

1.4. Emergency telephone number:

24 hr. emergency phone number +1 872 5888271 (KAR)
Medicines & Poisons Info Office +356 2545 6508

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Acute Tox. 4; H332
Skin Sens. 1; H317
STOT SE 3; H335

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

Signal word: Danger

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Pictograms:



Hazard statements

- H317 May cause an allergic skin reaction.
- H332 Harmful if inhaled.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H335 May cause respiratory irritation.
- EUH204 Contains isocyanates. May produce an allergic reaction.

Precautionary statements

- P261 Avoid breathing Vapour.
- P280 Wear protective gloves and eye protection/face protection.
- P284 Wear respiratory protection.
- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.

Labelling of packages where the contents do not exceed 125 ml

Signal word: Danger

Pictograms:



Hazard statements

H317-H334

Precautionary statements

P261-P280-P284-P304+P340-P342+P311

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.1. Substances

Relevant ingredients

CAS No	Chemical name	Quantity
	EC No	Index No
		REACH No
	Classification (Regulation (EC) No 1272/2008)	
28182-81-2	Homopolymer of Hexamethylene Diisocyanate	50 - < 100 %
	931-297-3	01-2119488934-20-0000
	Acute Tox. 4, Skin Sens. 1, STOT SE 3; H332 H317 H335	
822-06-0	hexamethylene-di-isocyanate	< 0.1 %
	212-485-8	615-011-00-1
		01-2119457571-37-XXXX
	Acute Tox. 2, Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2, Resp. Sens. 1, Skin Sens. 1, STOT SE 3; H330 H302 H315 H319 H334 H317 H335	

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	

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Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
28182-81-2	931-297-3	Homopolymer of Hexamethylene Diisocyanate	50 - < 100 %
		inhalation: ATE = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: LD50 = > 2000 mg/kg; oral: LD50 = > 2000 mg/kg	
822-06-0	212-485-8	hexamethylene-di-isocyanate	< 0.1 %
		inhalation: ATE = 0,5 mg/l (vapours); inhalation: ATE = 0,05 mg/l (dusts or mists); dermal: LD50 = > 7000 mg/kg; oral: LD50 = 959 mg/kg Resp. Sens. 1; H334: >= 0,5 - 100 Skin Sens. 1; H317: >= 0,5 - 100	

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Never give anything by mouth to an unconscious person or a person with cramps.
If unconscious but breathing normally, place in recovery position and seek medical advice.

After inhalation

Remove casualty to fresh air and keep warm and at rest.

After contact with skin

Wash with plenty of water/soap. Do not wash with:

After contact with eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical advice immediately.

After ingestion

If swallowed, rinse mouth with water (only if the person is conscious). Call a physician immediately. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

No information available.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Powder.
In case of major fire and large quantities: Water spray jet

5.2. Special hazards arising from the substance or mixture

Burning produces heavy smoke.
Carbon monoxide, Carbon dioxide, Nitrogen oxides (NOx), Isocyanates, Hydrogen cyanide (hydrocyanic acid), Danger of serious damage to health by prolonged exposure. Use appropriate respiratory protection. Emergency cooling must be provided for in case of a fire in the vicinity.

5.3. Advice for firefighters

Use water spray jet to protect personnel and to cool endangered containers.

Additional information

No information available.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Keep away from sources of ignition - No smoking. Ventilate affected area.
Avoid breathing dust/fume/gas/mist/vapours/spray.
See protective measures under point 7 and 8.

For non-emergency personnel

No information available.

For emergency responders

No information available.

6.2. Environmental precautions

Do not allow to enter into surface water or drains.
In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up

For containment

Prevent spread over a wide area (e.g. by containment or oil barriers). Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Due to gaseous decomposition products, overpressure can occur in tightly sealed containers.
Dispose of contents/container to hazardous or special waste collection point.

Other information

The contaminated area should be cleaned up immediately with:
1 - a mixture of 95% water and 5% sodium carbonate & Soap
2 - 20ml anionic surfactants in aqueous solution, 700 ml Water, 350 ml Polyethylene glycol 400
3 - 30% Laundry detergents (monoethanolamine), 70 %

Add the decontaminant to the remnants and let stand for several days in a non-sealed container until no further reaction is observed. Once reaction is finished, close container and dispose of.

6.4. Reference to other sections

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Examination of lung function should be carried out on a regular basis on persons spraying this product.

Avoid release to the environment. In use, may form flammable/explosive vapour-air mixture.
Only use the material in places where open light, fire and other flammable sources can be kept away. Use explosion-proof machinery, apparatus, ventilation facilities, tools etc. Provide earthing of containers, equipment, pumps and ventilation facilities. Use non-sparking tools.

Handle and open container with care. Formation of: Due to gaseous decomposition products, overpressure can occur in tightly sealed containers.

Never use pressure to empty container. Keep/Store only in original container.

Advice on general occupational hygiene

Avoid contact with skin, eyes and clothes. Avoid breathing dust/fume/gas/mist/vapours/spray. When using do not eat, drink or smoke.

Further information on handling

Do not allow to enter into surface water or drains.

7.2. Conditions for safe storage, including any incompatibilities

Hints on joint storage

Do not store together with: ,

Further information on storage conditions

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Keep container dry.
Keep away from sources of ignition - No smoking. Protect from direct sunlight.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

DNEL/DMEL values

CAS No	Name of agent	Exposure route	Effect	Value
DNEL type				
28182-81-2	Homopolymer of Hexamethylene Diisocyanate			
Worker DNEL, long-term		inhalation	local	0.5 mg/m ³
Worker DNEL, acute		inhalation	local	1 mg/m ³
822-06-0 hexamethylene-di-isocyanate				
Worker DNEL, long-term		inhalation	local	0.035 mg/m ³
Worker DNEL, acute		inhalation	local	0.07 mg/m ³

PNEC values

CAS No	Name of agent	Value
Environmental compartment		
28182-81-2	Homopolymer of Hexamethylene Diisocyanate	
Freshwater		0.1 mg/l
Freshwater (intermittent releases)		1 mg/l
Marine water		0.01 mg/l
Freshwater sediment		2530 mg/kg
Marine sediment		253 mg/kg
Micro-organisms in sewage treatment plants (STP)		100 mg/l
Soil		505 mg/kg
822-06-0 hexamethylene-di-isocyanate		
Freshwater		0.049 mg/l
Marine water		0.005 mg/l
Freshwater sediment		0.674 mg/kg
Marine sediment		0.067 mg/kg
Micro-organisms in sewage treatment plants (STP)		8.42 mg/l
Soil		0.523 mg/kg

Additional advice on limit values

Examination of lung function should be carried out on a regular basis on persons spraying this product.

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation.

If handled uncovered, arrangements with local exhaust ventilation should be used if possible.

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye/face protection.

Hand protection

Suitable material: Butyl caoutchouc (butyl rubber)

See information supplied by the manufacturer.

Skin protection

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(Natural fibres (e.g. cotton) / heat-resistant synthetic fibres)

Respiratory protection

During spraying wear suitable respiratory equipment.

Thermal hazards

No information available.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	colourless
Odour:	characteristic

Test method

Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	300 - 355 °C
Flammability:	not determined
Lower explosion limits:	not determined
Upper explosion limits:	not determined
Flash point:	203 °C
Auto-ignition temperature:	ca. 440 °C
Decomposition temperature:	not determined
pH-Value:	not determined
Water solubility (at 15 °C):	Immiscible
Solubility in other solvents	not determined
Partition coefficient n-octanol/water:	8,38
Vapour pressure (at 20 °C):	<0,00001 hPa
Density (at 20 °C):	1.15 g/cm ³
Relative vapour density:	not determined

DIN 51794

9.2. Other information

Information with regard to physical hazard classes

Explosive properties

The product is not: Explosive.

Oxidizing properties

The product is not: oxidising.

Other safety characteristics

Evaporation rate:	not determined
Pour point:	5 °C
Viscosity / dynamic (at 20 °C):	958 mPa·s

DIN 53019

SECTION 10: Stability and reactivity

10.1. Reactivity

(Yes, slowly)

Formation of:

10.2. Chemical stability

Decomposition takes place from temperatures above: 200°C.

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10.3. Possibility of hazardous reactions

Due to gaseous decomposition products, overpressure can occur in tightly sealed containers. Danger of bursting container.

10.4. Conditions to avoid

In case of warming: Thermal decomposition.

10.6. Hazardous decomposition products

Carbon monoxide (monomer)

Further information

No information available.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if inhaled.

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
28182-81-2	Homopolymer of Hexamethylene Diisocyanate				
	oral	LD50 > 2000 mg/kg	Rat	Study report (2006)	OECD Guideline 423
	dermal	LD50 > 2000 mg/kg	Rat	Study report (2004)	OECD Guideline 402
	inhalation vapour	ATE 11 mg/l			
	inhalation dust/mist	ATE 1,5 mg/l			
822-06-0	hexamethylene-di-isocyanate				
	oral	LD50 959 mg/kg	Rat	Study report (1970)	OECD Guideline 401
	dermal	LD50 > 7000 mg/kg	Rat	Study report (1985)	OECD Guideline 402
	inhalation vapour	ATE 0,5 mg/l			
	inhalation dust/mist	ATE 0,05 mg/l			

Irritation and corrosivity

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitising effects

May cause allergy or asthma symptoms or breathing difficulties if inhaled. (On basis of test data)

May cause an allergic skin reaction. (Homopolymer of Hexamethylene Diisocyanate; hexamethylene-di-isocyanate)

Contains isocyanates. May produce an allergic reaction.

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (Homopolymer of Hexamethylene Diisocyanate)

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

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No information available.

Specific effects in experiment on an animal

No information available.

Additional information on tests

No information available.

Practical experience

May cause respiratory irritation. Potential hazards:

The product is skin resorptive.

Irritating to eyes. (reversible.)

11.2. Information on other hazards

Other information

Isocyanate containing product.

Respiratory or skin sensitisation/ May cause allergy or asthma symptoms or breathing difficulties if inhaled.

People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this mixture.

Further information

The classification was carried out according to the calculation method of the Preparations Directive (1999/45/EC).

SECTION 12: Ecological information

12.1. Toxicity

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h][d]	Species	Source	Method
28182-81-2	Homopolymer of Hexamethylene Diisocyanate					
	Acute bacteria toxicity	EC50 > 10000 mg/l ()	3 h	activated sludge, domestic	Study report (2005)	other: Directive 88/302/EEC, Part C
822-06-0	hexamethylene-di-isocyanate					
	Acute algae toxicity	ErC50 > 100 mg/l	72 h	Desmodesmus subspicatus	REACH Registration Dossier	EU Method C.3
	Acute bacteria toxicity	EC50 842 mg/l ()	3 h	Activated sludge	REACH Registration Dossier	other: Commission Directive 88/302/EEC;

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
28182-81-2	Homopolymer of Hexamethylene Diisocyanate	8.38
822-06-0	hexamethylene-di-isocyanate	3.2

BCF

CAS No	Chemical name	BCF	Species	Source
28182-81-2	Homopolymer of Hexamethylene Diisocyanate	706	none, estimated by calculation	Study report (2014)

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BCF

CAS No	Chemical name	BCF	Species	Source
822-06-0	hexamethylene-di-isocyanate	59.6	none, estimated by calculation	REACH Registration D

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

This substance does not meet the PBT/vPvB criteria of REACH, annex XIII.

12.6. Endocrine disrupting properties

This substance does not have endocrine disrupting properties with respect to non-target organisms.

12.7. Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains.

List of Wastes Code - residues/unused products

080501 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes not otherwise specified in 08; waste isocyanates; hazardous waste

List of Wastes Code - used product

080501 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes not otherwise specified in 08; waste isocyanates; hazardous waste

List of Wastes Code - contaminated packaging

080501 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes not otherwise specified in 08; waste isocyanates; hazardous waste

Contaminated packaging

Completely emptied packages can be recycled.

SECTION 14: Transport information

Land transport (ADR/RID)

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

Inland waterways transport (ADN)

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.
14.4. Packing group: No dangerous good in sense of this transport regulation.

Marine transport (IMDG)

- 14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.

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14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.

14.4. Packing group: No dangerous good in sense of this transport regulation.

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: No dangerous good in sense of this transport regulation.

14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.

14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.

14.4. Packing group: No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No dangerous good in sense of this transport regulation.

14.7. Maritime transport in bulk according to IMO instruments

No dangerous good in sense of this transport regulation.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 75

Information according to Directive 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D): 1 - slightly hazardous to water

(EU) EINECS/ELINCS/NLP: yes

(RC) TCSI: yes

(NZ) NZIoC: yes

(USA) TSCA: yes

(CDN) DSL: yes

(ROK) KECI/ECL: yes

(RP) PICCS: yes

(JP) MITI: yes

(CHN) IECSC: yes

(AUS) AIIC: yes

(CDN) NDSL: no

15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 2,7,15.

Abbreviations and acronyms

Acute Tox. 2: Acute toxicity, hazard category 2

Acute Tox. 4: Acute toxicity, hazard category 4

Skin Irrit. 2: Skin irritation, hazard category 2

Eye Irrit. 2: Eye irritation, hazard category 2

Resp. Sens. 1: Respiratory sensitisation, hazard category 1

Skin Sens. 1: Skin sensitisation, hazard category 1

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STOT SE 3: Specific target organ toxicity - single exposure, hazard category 3

CLP: Classification, labelling and Packaging

REACH: Registration, Evaluation and Authorization of Chemicals

GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals

UN: United Nations

CAS: Chemical Abstracts Service

DNEL: Derived No Effect Level

DMEL: Derived Minimal Effect Level

PNEC: Predicted No Effect Concentration

ATE: Acute toxicity estimate

LC50: Lethal concentration, 50%

LD50: Lethal dose, 50%

LL50: Lethal loading, 50%

EL50: Effect loading, 50%

EC50: Effective Concentration 50%

ErC50: Effective Concentration 50%, growth rate

NOEC: No Observed Effect Concentration

BCF: Bio-concentration factor

PBT: persistent, bioaccumulative, toxic

vPvB: very persistent, very bioaccumulative

ADR: Accord européen sur le transport des marchandises dangereuses par Route

(European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Regulations concerning the international carriage of dangerous goods by rail

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation

intérieures)

IMDG: International Maritime Code for Dangerous Goods

EmS: Emergency Schedules

MFAG: Medical First Aid Guide

IATA: International Air Transport Association

ICAO: International Civil Aviation Organization

MARPOL: International Convention for the Prevention of Marine Pollution from Ships

IBC: Intermediate Bulk Container

SVHC: Substance of Very High Concern

@1602.B016012

Relevant H and EUH statements (number and full text)

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
EUH204	Contains isocyanates. May produce an allergic reaction.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.